small	whatever	1
big	huh?	10000

With rules (no improvement over the original):

small	whatever	1
big	huh?	10000

Better use of rules:

	Butter	*Cheese*
2000	9.1	5.7
2001	11.7	6.3
2002	12.2	6.5

Partial rules

	Butter	*Cheese*
2000	9.1	5.7
2001	11.7	6.3
2002	12.2	6.5

Multicolumn

	Products	
	B.	*C.*
2000	910.1	5.7
2001	1111.7	6.3
2002	1112.2	66.5

Decimal alignment

2000	910.1	5.7
2001	1111.77	6
2002	1112.2	6666.5

Text columns

array	A new implementation of LaTeX's tabular and array environment
dcolumn	Provides decimal and other alignment for tabular- and array environments

Prevent full justification in narrow columns

TeX is a programming language for typesetting.